



PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	
PO039629	MES002-VC	1	1	Net 30	M17-4-H1025-R1.375	17-4 -H1025 Round Bar 1.375" : MATERIAL: 17-4 CONDITION H1025 receive ft				12	5/4/2018	12		S068118	Stock	5/3/2018	\$ 58.75 / ft	
		2			M1018B1.000X02.500	1010-1025 Steel Bar 1.000 X 2.500 : MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W receive ft						12		S068119	Stock	5/3/2018	\$ 17.75 / ft	
		3			M6061T6B1.750X10.000	6061T6 Bar 1.750 X 10.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft					6		6		S068120	Stock	5/3/2018	\$ 129.17 / ft
		4			M17-4-H900-B0.750X1.250	17-4 SS H900 Bar 0.750" X 1.250" : MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST RUN ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100ksi MINIMUM ULTIMATE TENSILE STRENGTH = 150 ksi NOTE: receive ft					12		12		S068121	Stock	5/3/2018	\$ 82.50 / ft
										Total:	42		42					

Plex 5/3/2018 11:50 AM Dart.Dubois.Pascal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO039629

**Supplier:** MES002-VC  
Metaux Solutions  
2625 boul Jacques-Cartier Est  
Longueuil  
QC  
J4N 1L7 Canada  
Phone: 800 558 8858  
Fax: 514 633 8044

**PO No:** PO039629  
**PO Date:** 4/17/18  
**Due Date:** 4/24/18

E-MAILED  
APR 18 2018

**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Lavoie, Chantal Phone: clavoie@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M17-4-H1025-R1.375		17-4 -H1025 Round Bar 1.375" : MATERIAL: 17-4 CONDITION H1025 receive ft	Firmed	4/24/18	12 ft	0 ft	12 ft	\$58.75/ft	\$705.00
2	M1018B1.000X02.500		1010-1025 Steel Bar 1.000 X 2.500 : MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W receive ft	Firmed	4/24/18	12 ft	0 ft	12 ft	\$17.75/ft	\$213.00
3	M6061T6B1.750X10.000		6061T6 Bar 1.750 X 10.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	4/24/18	6 ft	0 ft	6 ft	\$129.1666/ft	\$775.00

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	M17-4-H900-B0.750X1.250		17-4 SS H900 Bar 0.750" X 1.250" : MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST RUN ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI NOTE: PLEASE SHIP MATERIAL TO METCOR FOR HEAT TREAT TO H900 METCOR INC. 560 BOUL. ARTHUR SAUVE SAINT-EUSTACHE QC, J7R-5A8 PHONE 450-473-1884 FAX 450-491-5498 receive ft	Firmed	5/1/18	12 ft	0 ft	12 ft	\$82.50/ft	\$990.00

Grand Total: \$2,683.00

## Order Notes

- Procurement Quality Clauses  
 A005 right of entry  
 A012 chemical and physical test report  
 A016 personnel qualification  
 A017 raw material identification (as applicable)  
 A026 certification of material conformance  
 A041 quality management system  
 A042 dart notification by supplier  
 A043 retention of quality documents  
 A048 counterfeit parts avoidance, detection, mitigation and disposition program  
 A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.


Plex 4/17/18 12:05 PM *dart.lavoie.chantal*

Shipping Order      26/04/2018

METAUX SOLUTIONS INC  
3625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7      Tel.: 450 641-3330

Order : 134519  
Reference : 39629  
Ship : PICK UP / PICK UP

*Customer:* 6323336

*Ship To*

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Deliver	B/O Qty
***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N				
SR138174	17-4PH ROU 1.375 DIA. COND. 1025 1 x 12.67' HT;707n	12.67	12.67	0
CF1212	CRS FLA 1.000 X 2.500 1018 1 X 12' R/L HT;prd-12550702	12	12	0
AP134107278	6061-T6 PLT. 1.75 X 10 X 67 1 PCE HT;649053	1	1	0
SF34114174	17-4PH .FLAT .75 X 1.250 COND H900 1 x 13.58' HT;273760	13.58	13.58	0

SHIP JOURNEY COLLECT

SP

SHIPPING INFORMATION: THE SHIPPER IS RESPONSIBLE FOR PAYING ALL FEES AND CHARGES FOR THIS SHIPMENT. THE SHIPPER IS RESPONSIBLE FOR PREPARING THE SHIPMENT IN ACCORDANCE WITH THE REQUIREMENTS OF THE DESTINATION COUNTRY AND FOR PROVIDING THE RECIPIENT WITH A COPY OF THE BILL OF LADING.

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Shipping : \_\_\_\_\_ Ref. : \_\_\_\_\_  
Package No. : \_\_\_\_\_

Merchandise Received: \_\_\_\_\_

## Shipping Order

26/04/2018

METAUX SOLUTIONS INC  
2525 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7 *Tel. : 450 641-3330*

*Order* : 134519  
*Reference* : 39629  
*Ship* : PICK UP / PICK UP

*Customer:* 6323336

*Ship To*

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

Same

*Tel.:* 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N				
SR138174	17-4PH ROU 1.375 DIA. COND. 1025	12.67	<u>12.67</u>	<u>Ø</u>
	1 x 12.67 HT707n			
PF1212	CRS FLA 1.000 X 2.500 1013	12	<u>12</u>	<u>Ø</u>
	1 x 12' R/L HTcon-12560702			
V-134167278	6061-T6 PLT 1.75 X 10 X 67	1	<u>1</u>	<u>Ø</u>
	1 PCE HTC49068			
PC41114174	17-4PH FLAT .75 X 1.250 COND. H900	13.58	<u>13.58</u>	<u>Ø</u>
	1 x 13.58 HT275760			

## SHIP JOURNEY COLLECT

15

Pat Mulligan  
IPCS OS

*Shipping* : \_\_\_\_\_  
*Package No.* : \_\_\_\_\_  
*Merchandise Received:*

1

**Customer Name**

METAUX SOLUTIONS INC

**Customer PO#**

44225-F

**Invoice No**

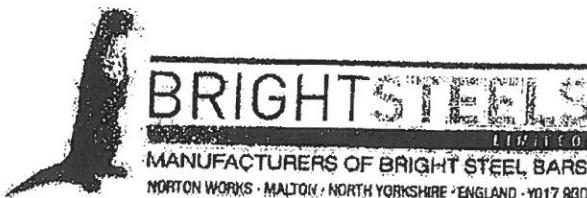
96691

**Shipper No**

90547

**Heat Number**

1-2573



T: +44 (0) 1653 602122

F: +44 (0) 1653 695858

E: export@bright-steels.com

**Certificate Of Analysis:**

Date : 19/12/2017

Number : 113698

VAT Registration No. 166 8265 35

Invoice To:	Deliver To:

UNLESS AGREED OTHERWISE THE MATERIAL DETAILED BELOW HAS BEEN INSPECTED AND  
TESTED ACCORDING TO PROCEDURES RELATIVE TO OUR BS EN ISO 9001 REGISTRATION  
TO COMPLY WITH THE REQUIREMENTS OF THE SPECIFICATION AND ORDER.  
CONFORMS TO EN 10204 2.2. ORIGINAL CERTIFICATES ARE HELD ON FILE.

ORDER LINE	DESCRIPTION AND ORDER DETAILS	CAST NO.	BATCH NO	DESPATCH			
				WEIGHT	UOM	QUANTITY	

BRIGHT MILD FLAT TO ASTM A29-03 (A108-99) 1018  
IN 11'6"-12'6" LENGTHS  
TARIFF NO. 7215.50.11

CAST	3/4" X 1 3/4"		2172124	PRD-12623701	2172	LBS	985 KGS
	C %	Si %	Mn %	P %	S %	Cr %	Mo % Ni % Cu % Sn % Al %
2172124	0.180	0.210	0.800	0.011	0.027	0.110	0.030 0.140 0.280 0.015 0.003
V %		0.003					

BRIGHT MILD FLAT TO ASTM A29-03 (A108-99) 1018  
IN 14'2" MIN. LENGTHS  
TARIFF NO. 7215.60.11

CAST	4" X 1"		1-2573	PRD-12550701	2158	LBS	1815 KGS
	1-2573			PRD-12550702	2064	LBS	
V %		N %					
1-2573	C %	Si %	Mn %	P %	S %	Cr %	Mo % Ni % Cu % Sn % Al %
1-2573	0.180	0.180	0.760	0.008	0.031	0.100	0.030 0.120 0.200 0.011 0.002
V %		N %					
1-2573	0.005	0.0113					

BRIGHT MILD FLAT TO ASTM A29-03 (A108-99) 1018  
IN 11'6"-12'6" LENGTHS  
TARIFF NO. 7215.50.11

Signed :

# CERTIFICATE OF TEST

## CERTIFICAT D'ESAI

Page 01 of 02

Certification Date  
24-APR-2018

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

44606-J

PART NUMBER/NUMÉRO DE PIÈCE

511723

Invoice Number  
T378896

SOLD TO: METAUX SOLUTIONS INC.      SHIP TO:  
VENDU À: EXPÉDIÉ À: METAUX SOLUTIONS (RIVE-SUD)  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL QC J4N 1L7      2625 BOUL JACQUES CARTIER EST  
HEAT: 273760

Description: 17-4 HRAP BAR SOL ANN ASTM A564  
3/4 X 1-1/4 FLAT X 12' R/L  
HEAT: 273760

Line Total: 44 LB

ITEM: 511723

Specifications:  
AMS 5643 N  
AMS 2303 F  
ASTM F899 12

ASTM A564 T630 13A  
AMS H-6875 B

ASME SA564 T630 15  
ASTM A370 17

### CHEMICAL ANALYSIS

C	SI	MN	CR	MO	CU	NI	CO
0.037	0.40	0.45	15.08	0.20	3.41	4.61	0.065
P	S	N	TA	NBTA	CB		
0.024	0.001	0.039	0.0002	0.272	0.27		

RCPT: R382813

### COUNTRY OF ORIGIN : FOREIGN

### MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED IN AREA	HARDNESS BHN
COND A					348
DESCRIPTION	YLD STR KSI	ULT TEN KSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS BHN
DEV: H900 L	185.0	201.0	13.0	55.0	428

GRAIN SIZE : 5 -

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

# CERTIFICATE OF TEST

## CERTIFICAT D'ESAISS

Page 02 of 02

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

Certification Date  
24-APR-2018

44606-J

PART NUMBER/NUMÉRO DE PIÈCE

Invoice Number  
T378896

511723

SOLD TO:	METAUX SOLUTIONS INC.	SHIP TO:	METAUX SOLUTIONS (RIVE-SUD)
VENDU À:	2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7	EXPÉDIÉ À:	2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1

Description: 17-4 HRAP BAR SOL ANN ASTM A564  
3/4 X 1-1/4 FLAT X 12' R/L  
HEAT: 273760

ITEM: 511723

Line Total: 44 LB

MATERIAL IS FREE FROM MERCURY CONTAMINATION  
NO WELD REPAIR PERFORMED ON MATERIAL

MACRO: OK  
MICRO1: OK

COMMENTS

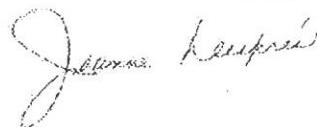
melted & mfg: italy  
red ratio: 53.3:1  
pressure equipment directive (97/23/ec) annex 1, s. 4.3 & 2014/68/eu  
by tuev and lloyds  
material solution annealed 1904 deg f for 1 hour, air cooled to below  
90 deg f  
material is dfars complaint  
ferrite: 1.6%

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JOANNE DESPRES



MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

# CERTIFICATE OF TEST

## CERTIFICAT D'ESAI

Page 01 of 02

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

Certification Date  
24-APR-2018

44606-J

PART NUMBER/NUMÉRO DE PIÈCE

Invoice Number  
S706384

SOLD TO: METAUX SOLUTIONS INC.      SHIP TO: METAUX SOLUTIONS (RIVE-SUD)  
VENDU À: EXPÉDIÉ À:  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL QC J4N 1L7  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL QC J4N 1

Description: 6061-T651 PLATE QQ A 250/11  
1-3/4 S/C 10.000" X 67.000" RECTANGLE Line Total: 117.1985 LB  
HEAT: 649053 ITEM: 561331

Specifications:

QQ A 250/11      AMS 4027 N 14      ASTM B209 14  
ASME SB 209 SEC II 10      PART B      AMS QQA 250/11 A 08  
EN 10204 3.1

### ALUMINIUM CHEMICAL ANALYSIS

DESCRIPTION:

	SI	FE	CU	MN	MG	CR	ZN	TI
MIN	0.4		0.15		0.8	0.04		
MAX	0.8	0.7	0.4	0.15	1.2	0.35	0.25	0.15

AL      REMAINDER

RCPT: R354281

COUNTRY OF ORIGIN : RUSSIA

### MECHANICAL PROPERTIES

DESCRIPTION	YLD STR KSI	ULT TEN KSI	%ELONG. IN 02 IN	%RED IN AREA	HARDNESS
	40.8	45.4	10.5		
	40.8	45.4	13.0		

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JOANNE DESPRES



MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

## **CERTIFICATE OF TEST CERTIFICAT D'ESAIS**

**CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT**

44606-J  
PART NUMBER/NUMÉRO DE PIÈCE

Page 02 of 02

Certification Date  
24-APR-2018

Invoice Number  
S706384

**SOLD TO:** METAUX SOLUTIONS INC.      **SHIP TO:** METAUX SOLUTIONS (RIVE-SUD)  
**VENDU À:** EXPÉDIÉ À:  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL QC J4N 1L7      2625 BOUL JACQUES CARTIER EST  
LONGUEUIL QC J4N 1

Description: 6061-T651 PLATE QQ A 250/11  
1-3/4 S/C 10.000" X 67.000" RECTANGLE Line Total: 117.1985 LB  
HEAT: 649053 ITEM: 561331  
COMMENTS

## COMMENTS

chemistry:  
 si 0.63/0.64  
 fe 0.32/0.33  
 cu 0.18  
 mn 0.09  
 mg 0.9/1.0  
 cr 0.06  
 zn 0.13  
 ti 0.07/0.09

other elements each 0.05  
others elements total 0.15  
al remainder

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JOANNE DESPREZ

Jeanne Kespree

MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

# CERTIFICATE OF TEST

## CERTIFICAT D'ESSAIS

Page 01 of 02

Certification Date  
25-APR-2018

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

44606-J  
PART NUMBER/NUMÉRO DE PIÈCE

Invoice Number  
T378897

Ship# T568335

SOLD TO:	METAUX SOLUTIONS INC.	SHIP TO:	METAUX SOLUTIONS (RIVE-SUD)
VENDU À:	EXPÉDIÉ À:		
	2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7		2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1

Description: 17-4 SOL ANN CF BAR  
1-3/8 RD X 12 R/L  
HEAT: 707N

ITEM: 510529

ASTM A564  
Line Total: 64 LB

Specifications:  
AMS 5643 U  
ASTM F899 12

ASTM A564 T630 13  
ASTM A484 16

ASME SA564 T630 07  
AMS 2303 F

### CHEMICAL ANALYSIS

C	CB	CO	CR	CU	MN	MO	N
0.02	0.199	0.02	15.58	3.36	0.7800	0.024	0.029
NI	P	S	SI	TA	TI	CBTA	
4.32	0.0180	0.0225	0.68	0.0125	0.003	0.2115	

RCPT: R428752

### COUNTRY OF ORIGIN : USA

### MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED	HARDNESS
COND A				IN AREA	BHN
DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED	HARDNESS
DEV: H900 L	KSI 177.09	KSI 198.6	IN 02 IN 15.23	IN AREA 48.18	RC 43

GRAIN SIZE : 8

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.  
The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES

MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

# CERTIFICATE OF TEST

## CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date  
25-APR-2018

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

44606-J

PART NUMBER/NUMÉRO DE PIÈCE

Invoice Number  
T378897

Ship# T568335

SOLD TO:	METAUX SOLUTIONS INC.	SHIP TO:	METAUX SOLUTIONS (RIVE-SUD)
VENDU À:		EXPÉDIÉ À:	
	2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7		2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1

---

Description: 17-4 SOL ANN CF BAR 1-3/8 RD X 12' R/L	ASTM A564
HEAT: 707N	Line Total: 64 LB
ITEM: 510529	

MACRO: OK  
MICRO1: OK  
AMS NO :2303  
SEVERITY :0.22  
FREQUENCY:0.39

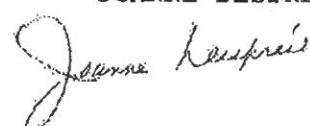
---

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

# METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450-491-6454

## Certificat de Conformité Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
327210	1

CLIENT / customer 780

METAUX SOLUTIONS

2625 BOUL. JACQUES-CARTIER EST  
LONGUEUIL QC J4B 8G6

LIVRÉ À / shipped to:

METAUX SOLUTIONS

2625 BOUL. JACQUES-CARTIER EST  
LONGUEUIL QC J4B 8G6

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
44609	N/A	17-4PH		

### SPÉCIFICATIONS DU PROCÉDÉ

processing specifications

AGE HARDEN

CONDITION H 1025

EXIGENCE / requirement	SPÉCIFICATIONS / specified TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	34 - 42 HRC	1 39 - 40 HRC

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
1	63	BAR (1) BAR 1.375" X 12"  1 NIL

4/18/18

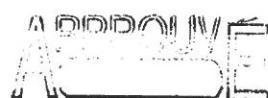
### COMMENTAIRES / comments

APPROUVÉ par / Approved by:

METCOR

7

DATE: 2018-04-30



The following table gives the estimated number of persons  
in each class.

19. 1995-01-01 1995-01-01

#### • Comparison with

Journal of Business Ethics / Performance Measurement in Business Ethics

11-BAR 100 A 1174 A 12

Digitized by srujanika@gmail.com

4/5/18

COMMENTAIRE à la page suivante

APPROUVÉ par: Approved by:

METCO

DATE: 2012-04-27

APPROUVE

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M17~44900-BC, 750X1.250 PO / BATCH NO.: 039629/5068121  
 DATE: MAY 03 2018

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 121  
 QUANTITY INSPECTED: 121  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750  
 THICKNESS RECEIVED: 0.750  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>AMS 5643</i>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Spec# 273760</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-03</u> <u>MAY 03 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061+6B1.750X10.000  
 DATE: MAY 03 2018

PO / BATCH NO.: 039629/5068120

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 61  
 QUANTITY INSPECTED: 61  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.750  
 THICKNESS RECEIVED: 1.750  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	QQ-A-250/11
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	Heat # 649053
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY:	<u>DAS 11</u>	SIGNED OFF BY:	
DATE:	<u>9-03 MAY 03 2018</u>	DATE:	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

		1	2	3	4	5	6	7	8																																																																								
D																																																																																	
C	<p><b>△ PURCHASE MATERIAL:</b> 6061-T6/T651 ALUMINUM SHEET OR PLATE  <b>SPECIFICATION:</b> QQ-A-250/11 OR AMS-4025 OR 4027            OR ASTM B209</p>																																																																																
C	<p><b>△ PART NUMBER:</b></p> <p>M6061T6S   XXX   X   W   WWW              THK   WIDTH</p> <p>WHERE "XXX" = THICKNESS (IN INCHES)            AND "WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)</p> <p>EG. 0.063" THICK SHEET = M6061T6S.063            EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500</p>																																																																																
C	<p><b>△ PREFERRED SIZE:</b></p> <p>.XXX BY 4FT BY 8FT FOR SHEET</p>																																																																																
B																																																																																	
A	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">REV.</th> <th style="width: 10%;">DESCRIPTION</th> <th style="width: 10%;">BY</th> <th style="width: 10%;">DATE</th> <th colspan="5" style="text-align: center;">APPROVED</th> </tr> </thead> <tbody> <tr> <td>C</td> <td>ADD PLATE AND T651 SPEC</td> <td>ML</td> <td>17.12.13</td> <td colspan="5" style="text-align: center;"><b>DART AEROSPACE LTD</b></td> </tr> <tr> <td>B</td> <td>REFORMAT DWG. ADD B209 SPEC /ZN D8-1).</td> <td>CP</td> <td>08.07.13</td> <td colspan="5" style="text-align: center;">HAWKESBURY, ONTARIO, CANADA</td> </tr> <tr> <td>A</td> <td>REF PAR 08-0220A NEW ISSUE</td> <td>RF</td> <td>01.06.08</td> <td colspan="5" style="text-align: center;">REV. C</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td colspan="5" style="text-align: center;">SHEET 1 OF 1</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td colspan="5" style="text-align: center;">COPYRIGHT © 2006 BY DART AEROSPACE LTD</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td colspan="5" style="text-align: center;">THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSE FOR WHICH IT WAS ISSUED. IT IS NOT TO BE COPIED OR REPRODUCED EXCEPT WITH THE EXPRESS WRITTEN APPROVAL OF DART AEROSPACE LTD.</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td colspan="5" style="text-align: center;">ALL INFORMATION CONTAINED HEREIN IS UNPUBLISHED PROPRIETARY INFORMATION.</td> </tr> </tbody> </table> <p><b>RELEASED</b>            2010 MAR 13 JF            E2 18-686</p> <p><b>APPROVED</b>            DS            DRAWN ML            CHECKED NO            MFG. APPR. JFS            APPROVED HS            DE APPR. CP            DATE 17.12.13</p>									REV.	DESCRIPTION	BY	DATE	APPROVED					C	ADD PLATE AND T651 SPEC	ML	17.12.13	<b>DART AEROSPACE LTD</b>					B	REFORMAT DWG. ADD B209 SPEC /ZN D8-1).	CP	08.07.13	HAWKESBURY, ONTARIO, CANADA					A	REF PAR 08-0220A NEW ISSUE	RF	01.06.08	REV. C									SHEET 1 OF 1									COPYRIGHT © 2006 BY DART AEROSPACE LTD									THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSE FOR WHICH IT WAS ISSUED. IT IS NOT TO BE COPIED OR REPRODUCED EXCEPT WITH THE EXPRESS WRITTEN APPROVAL OF DART AEROSPACE LTD.									ALL INFORMATION CONTAINED HEREIN IS UNPUBLISHED PROPRIETARY INFORMATION.				
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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M1018B1.000X02.500  
 DATE: MAY 03 2018

PO / BATCH NO.: 039629/SC68119

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 121  
 QUANTITY INSPECTED: 121  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000  
 THICKNESS RECEIVED: 1.000  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N <input type="radio"/>	N/A for dark tooling use only PD
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	Heat# 12550702
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u> /D.D. 9-00	SIGNED OFF BY: _____
DATE: <u>MAY 03 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. M1010-B	REV. A	SHEET 1 OF 1
DATE 01.12.06		TITLE AISI 1010-1025 BAR	SCALE NTS	
A	01.12.06	NEW ISSUE		

PURCHASE MATERIAL: AISI 1010-1025 OR ASTM A36 /A366 /A569 /A570  
OR CSA G40-21, 38W/44W/50W/60W/70W

PART NUMBER:

M1010-B | T. TTT | X | W.WWW | WHERE T.TTT = THICKNESS (IN INCHES)  
| THICK | | WIDTH | W.WWW = WIDTH (IN INCHES)

E.G. 0.75" X 250" BAR = M1010-B 0.750 X 02.500

**RELEASED**  
01.12.07 *[Signature]*

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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 117-4-H1025-R1.375  
 DATE: MAY 03 2018

PO / BATCH NO.: 039629/5068118

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 121  
 QUANTITY INSPECTED: 121  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.375  
 THICKNESS RECEIVED: 1.375  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>AMS 5643</i>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Heat # 707N</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-89</u> <u>MAY 03 2018</u>	DATE: _____

**Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in**

# SPECIFICATION CONTROL DRAWING

D

PURCHASE MATERIAL: 17-4 PH / S17400 / TYPE 630 SS ROUND BAR  
GRAIN MUST BE ALONG LENGTH OF BAR  
MINIMUM YIELD STRENGTH PER TABLE  
MINIMUM ULTIMATE STRENGTH PER TABLE

SPECIFICATION: *(Signature)*  
PART NUMBER: M17-4 | HHHH-R | X.XXX | WHERE: HHHHH SPECIFIES THE MATERIAL CONDITION (PER TABLE BELOW)  
COND | O.D. | X.XXX = DIAMETER (IN INCHES)

MATERIAL CONDITION TABLE:

CODE	CONDITION	MIN YIELD TENSILE STRENGTH (KSI)	MIN ULTIMATE TENSILE STRENGTH (KSI)
( OMITTED )	NONE SPECIFIED ( CONDITIONS NOT ACCEPTABLE )	100	150
H900	H900	170	190
H925	H925	155	170
H1025	H1025	145	155
H1100	H1100	125	145
H1150	H1150	115	140
COND A	CONDITION A ( SOLUTION TREATED )	105	135

**B**  
NOTES: MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR  
TENSION OR SHEAR APPLICATIONS IN COLD WEATHER CONDITIONS  
MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR  
APPLICATIONS WHERE STRESS CORROSION CRACKING IS POSSIBLE  
CONDITION A NOT TO BE USED IN DESIGN FOR FINAL PRODUCT AND  
SHOULD ALWAYS BE HEAT TREATED

EXAMPLES:

PART NUMBER: M17-4-R4.000  
PART NUMBER: M17-4-R2.500  
PART NUMBER: M17-4-H1025-R3.250  
PART NUMBER: M17-4-COND-A-R0.750

1.000" DIAMETER BAR MINUTS = 150 KSI, MIN YTS = 100 KSI  
2.500" DIAMETER BAR H900 CONDITION  
3.250" DIAMETER BAR H1025 CONDITION  
0.750" DIAMETER BAR A CONDITION

A

RELEASED  
2017-10-31  
E017-728

APPROVED

DESIGN DRAWN	NO	<b>DART AEROSPACE LTD</b>	
CHECKED	NO	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	CP	DRAWING NO.	REV. C
APPROVED	RA	M17-4-R	SHEET 1 OF 1
DE APPR.	VWM	TITLE	SCALE
DATE	17.09.14	17-4 SS ROUND BAR	
		NTS	
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND SHOULD NOT BE COPIED OR DISCLOSED WITHOUT THE EXPRESSED PERMISSION OF DART AEROSPACE LTD.	

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D